



Dart Aerospace Ltd.
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Hawkesbury, ON
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DAS
21
9-89

D3167-1
Job Sheet 182961



Part No: D3167-1

Job Qty: 6 ea

Part Name: Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 9/14/18

Description:

Type: Stock

Note: DWG REV A1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		
120	Waterjet	6 pcs	9/14/18	9/14/18	0.00	2.03	Waterjet1		
130	CNC Vertical Machining	6 pcs	9/14/18	9/14/18	0.66	9.84	HAAS1-3		
140	QC	6 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-1		
150	QC	6 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-1		
151	Packaging	6 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		
190	QC21-SA	6 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Part Op 120 - Cut Blank as per File D3167-1_BLANK
Descriptions: 130 - Note: (2) Bearpaw for (1) Kit 2-Machine as per Folio FA285 and Dwg D3167

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	21.6000 sf (3.6 ea)	90-Start up Operation	5045597 5116491 5116492

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	22	924	0



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Container No: S116493

Part: D3167-1

Job No: 182961

Serial No/Batch: S116493

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/09/16

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw	0.060inches + 0.030 - 0.010	0.090 0.050		0.06
2	Bearpaw	45.000Degrees ± 0.500	45.500 44.500		45°
3	Bearpaw	5.800inches ± 0.030	5.830 5.770		5.8
4	Bearpaw	0.250inches ± 0.030	0.280 0.220		0.25
5	Bearpaw	45.000Degrees ± 0.500	45.500 44.500		45°
6	Bearpaw	0.250inches ± 0.030	0.280 0.220	Radius	0.250
7	Bearpaw	0.200inches ± 0.030	0.230 0.170		0.200
8	Bearpaw	0.250inches ± 0.010	0.260 0.240		0.25
9	Bearpaw	0.625inches ± 0.030	0.655 0.595		0.625
10	Bearpaw	0.375inches ± 0.010	0.385 0.365		0.380
11	Bearpaw	0.950inches + 0.030 - 0.010	0.980 0.940		0.955
12	Bearpaw	3.210inches ± 0.030	3.240 3.180		3.210
13	Bearpaw	19.000inches ± 0.030	19.030 18.970		19.000
14	Bearpaw	0.260inches ± 0.005	0.265 0.255	Diameter	0.26
15	Bearpaw	0.930inches ± 0.030	0.960 0.900	Diameter	0.93
16	Bearpaw	0.300inches + 0.030 - 0.000	0.330 0.300		0.308
17	Bearpaw	0.375inches ± 0.030	0.405 0.345		0.375
18	Bearpaw	7.230inches ± 0.030	7.260 7.200		7.230
19	Bearpaw	4.540inches ± 0.010	4.550 4.530		4.54
20	Bearpaw	2.000inches ± 0.030	2.030 1.970		2.00
21	Bearpaw	12.000inches ± 0.010	12.010 11.990		12.00
22	Bearpaw	6.000inches ± 0.010	6.010 5.990		6.00
23	Bearpaw	23.750inches ± 0.030	23.780 23.720		23.75

Plex 9/7/18 8:04 AM Dart.Gagnon.Michelle



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D3167-1

Job Sheet 183783



5114039

Part No: D3167-1

Job Qty: 6 ea

Part Name: Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Waterjet		
120	Waterjet - B4B	6 pcs	10/5/18	10/5/18	0.00	2.03	Waterjet1		
130	CNC Vertical Machining	6 pcs	10/5/18	10/5/18	0.66	9.84	HAAS1-3		
140	QC	6 pcs	10/5/18	10/5/18	0.00	0.00	QC2 Machining-1		
150	QC	6 pcs	10/5/18	10/5/18	0.00	0.00	QC8 Machining-1		
151	Packaging	6 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3		
190	QC21-SA	6 Ea	10/5/18	10/5/18	0.00	0.00	QC21		

Part Op 120 - Cut Blank as per File D3167-1_BLANK

Descriptions: 130 - Note: (2) Bearpaw for (1) Kit 2-Machine as per Folio FA285 and Dwg D3167

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	22	717	22

Allocated Container Detail

Qty	Container No	Location	Init
22	S114675	mat018	

*also lost
closed at waterjet
pulled on 182961*